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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/707,927	01/26/2004	Ramon Pinana Lopez	8139ES	1926
23688	7590	10/28/2005	EXAMINER	
Bruce E. Harang PO BOX 872735 VANCOUVER, WA 98687-2735			NGUYEN, DONGHAI D	
			ART UNIT	PAPER NUMBER
			3729	

DATE MAILED: 10/28/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)
	10/707,927	LOPEZ, RAMON PINANA
	Examiner Donghai D. Nguyen	Art Unit 3729

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

1) Responsive to communication(s) filed on 23 April 2004.
 2a) This action is **FINAL**. 2b) This action is non-final.
 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

4) Claim(s) 1-5 is/are pending in the application.
 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
 5) Claim(s) _____ is/are allowed.
 6) Claim(s) 1-5 is/are rejected.
 7) Claim(s) _____ is/are objected to.
 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.
 10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.
 Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
 Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) Notice of References Cited (PTO-892)
 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)
 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
 Paper No(s)/Mail Date 1/26/04.

4) Interview Summary (PTO-413)
 Paper No(s)/Mail Date. _____.
 5) Notice of Informal Patent Application (PTO-152)
 6) Other: _____.

DETAILED ACTION

Information Disclosure Statement

1. The listing of references in the specification is not a proper information disclosure statement. 37 CFR 1.98(b) requires a list of all patents, publications, or other information submitted for consideration by the Office, and MPEP § 609.04(a) states, "the list may not be incorporated into the specification but must be submitted in a separate paper." Therefore, unless the references have been cited by the examiner on form PTO-892, they have not been considered.

Drawings

2. The drawings are objected to under 37 CFR 1.83(a). The drawings must show every feature of the invention specified in the claims. Therefore, the "metallic material conductive tracks" (claim 1, line 8) and conductive layer (claims 3-5, line 2) must be shown or the feature(s) canceled from the claim(s). No new matter should be entered.

Corrected drawing sheets in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. The figure or figure number of an amended drawing should not be labeled as "amended." If a drawing figure is to be canceled, the appropriate figure must be removed from the replacement sheet, and where necessary, the remaining figures must be renumbered and appropriate changes made to the brief description of the several views of the drawings for consistency. Additional replacement sheets may be necessary to show the

renumbering of the remaining figures. Each drawing sheet submitted after the filing date of an application must be labeled in the top margin as either "Replacement Sheet" or "New Sheet" pursuant to 37 CFR 1.121(d). If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

Specification

3. The disclosure is objected to because of the following informalities:
"5The" (specification, paragraph 19, line 1) should be: --The--. Appropriate correction is required.

Claim Rejections - 35 USC § 112

4. The following is a quotation of the second paragraph of 35 U.S.C. 112:
The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter, which the applicant regards as his invention.
5. Claims 1-5 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.
 - a) Many phrases such as: "the substrate" (claim 1, line 2), "the production" (claim 1, line 3), "the undercutting" (claim 1, lines 4-5), "the printed circuit's support substrate" (claim 1, lines 5-6), "the printed circuit" (claim 1, line 7), "the metallic material conductive tracks" (claim 1, line 8), "the milled surface" (claim 1, line 9), "the conductive layer's thickness" (claim 3, line 2),

the thickness conductive layer" (claim 4, line 2), "the conductive layer material" (claim 5, line 2), and etc. lacks of antecedent basis.

- b) The phrase "the printed circuit" (claim 1, line 7) is unclear whether it is as same as "the substrate of printed circuit boards" recited in lines 2-3.
- c) The phrase: "up to a value of 180°" (claim 1, line 7) contains term "up to" which renders the claim indefinite. Because the term "up to" is not defined by the claim, and the specification does not provide a standard for ascertaining the requisite degree, and one of ordinary skill in the art would not be reasonably apprised of the scope of the invention.
- d) The preamble of claims 3-5 is objected to because claims directed to method invention however the preamble of claims 3-5 directed to product (see claims 3-5, line 1) which make scope of claims unclear. It's suggested that claims 3-5 should be amended to read on method invention similar to that as clearly represented in claims 1-2, line 1.

Claim Rejections - 35 USC § 101

6. 35 U.S.C. 101 reads as follows:

Whoever invents or discovers any new and useful process, machine, manufacture, or composition of matter, or any new and useful improvement thereof, may obtain a patent therefor, subject to the conditions and requirements of this title.

Claims 3-5 are rejected under 35 U.S.C. 101 because the claims 3-5 directed to two separate classifications such as process of making and product made. See MPEP § 608.01(f).

Claim Rejections - 35 USC § 102

7. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) The invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

8. Claims 1 and 2 as best understood are rejected under 35 U.S.C. 102(b) as being

anticipated by US Patent 5,925,298 to Walles et al.

Regarding claim 1, Walles et al disclose a multiple-milling process for manufacturing printed circuit, constituted by a process for preparing a substrate of printed circuit boards (10) for the production of bending areas (18), characterized by consisting of: performing an undercutting in multiple parallel strips (See Figs. 2A-B) on a printed circuit's support substrate by means of a milling tool (See Col. 2, lines 37-38) allowing for a subsequent bending of a printed circuit up to a value of 180° without deteriorating a metallic material conductive tracks adhered to the printed circuit substrate on the side opposite a milled surface (see Fig. 6).

Regarding claim 2, Walles et al disclose the milling tool is a mill comprising a roll provided with multiple polishing strips or teeth on its surface (see Col. 2, lines 37-38 and Figs. 2A-B).

9. Claims 3-5 as best understood are rejected under 35 U.S.C. 102(b) as being anticipated by Walles et al.

Walles et al disclose product by process of claims 3-5 including a conductive layer such as copper (see, Col. 2, line 26-27) having a thickness in ranges between 65-400 microns (See Fig. 1 and the discussion at Col. 2, lines 53-54). Note wherein the thickness of bending area or region being below 25 mils with 5 layers.

Conclusion

10. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The prior art references cited for their teaching of undercutting the printed circuit board to form a bending region.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Donghai D. Nguyen whose telephone number is (571)-272-4566. The examiner can normally be reached on Monday-Friday (9:00-6:00).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter D. Vo can be reached on (571)-272-4690. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

DN
October 11, 2005


MINH TRINH
PRIMARY EXAMINER